

whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors. Likewise, a second active region of the first transistor and a second active region of the second transistor are formed, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses<sup>100</sup> into the second active regions of the first and second transistors. A reduction in the number of fabrication steps and/or masks is thereby achieved which reduces an overall cost of fabricating complementary bipolar transistors.<sup>35</sup>-- 235 words

### IN THE CLAIMS

Please cancel claims ~~14~~ and ~~15~~ without prejudice.

Please amend claims 1-3, 5, 7, 8, 11 and 13 by rewriting same as follows:

1. (Amended) A method of fabricating complementary bipolar transistors on a semiconductor wafer, the method comprising the steps of:

forming a first electrode corresponding to a first transistor, and a second electrode corresponding to a second transistor which is complementary to the first transistor, the first and second electrodes being formed on an upper surface of the semiconductor wafer;

selectively introducing a first impurity into the first and second electrodes;

forming a third electrode corresponding to the first transistor, the third electrode being self-aligned with and electrically isolated from the first electrode, and forming a fourth electrode corresponding to the second transistor, the fourth electrode being self-aligned with and electrically isolated from the second electrode;

selectively introducing a second impurity into the third and fourth electrodes;

forming a first active region of the first transistor and a first active region of the second transistor, whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors; and

forming a second active region of the first transistor and a second active region of the second transistor, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses into the second active regions of the first and second transistors;

wherein at least one of:

- 21 the step of forming the first and second electrodes further comprises rapid thermal annealing the semiconductor wafer for substantially removing residual oxide between [the first polysilicon layer] and the upper surface of the semiconductor wafer; and
- 24 the step of forming the third and fourth electrodes further comprises rapid thermal annealing the semiconductor wafer for substantially removing residual oxide between [the second polysilicon layer] and the upper surface of the semiconductor wafer.

2. (Amended) The method of claim 1, further comprising the step of:

forming a dielectric spacer on a vertical sidewall portion of each of at least the first and second electrodes, the dielectric spacers electrically isolating at least the first and second electrodes from an adjacent structure formed on the upper surface of the semiconductor wafer.

3. (Amended) The method of claim 2, wherein the step of forming the dielectric spacers comprises the steps of:

performing at least one of depositing an oxide layer on the upper surface of the semiconductor wafer and growing an oxide layer on the upper surface of the semiconductor wafer; and

etching the oxide layer until the oxide layer on a horizontal portion of the semiconductor wafer is substantially removed and the oxide layer substantially remains on the sidewall portions of at least the first and second electrodes.

5. (Amended) A method of fabricating complementary bipolar transistors on a semiconductor wafer, the method comprising the steps of:

forming a first electrode corresponding to a first transistor, and a second electrode corresponding to a second transistor which is complementary to the first transistor, the first and second electrodes being formed on an upper surface of the semiconductor wafer;

selectively introducing a first impurity into the first and second electrodes;

forming a third electrode corresponding to the first transistor, the third electrode being self-aligned with and electrically isolated from the first electrode, and forming a fourth electrode corresponding to the second transistor, the fourth electrode being self-aligned with and electrically isolated from the second electrode;

selectively introducing a second impurity into the third and fourth electrodes;

forming a first active region of the first transistor and a first active region of the second transistor, whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors; and

forming a second active region of the first transistor and a second active region of the second transistor, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses into the second active regions of the first and second transistors;

wherein the step of forming the first and second electrodes comprises the steps of:

forming a first polysilicon layer on the upper surface of the semiconductor wafer;

forming a hard mask layer on the first polysilicon layer;

selectively patterning the hard mask layer to define predetermined areas of the first polysilicon layer to be etched; and

etching away the predetermined areas of first polysilicon layer; and

wherein the step of forming the first and second electrodes further comprises rapid thermal annealing the semiconductor wafer for substantially removing residual oxide between the first polysilicon layer and the upper surface of the semiconductor wafer.

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7. (Amended) A method of fabricating complementary bipolar transistors on a semiconductor wafer, the method comprising the steps of:

forming a first electrode corresponding to a first transistor, and a second electrode corresponding to a second transistor which is complementary to the first transistor, the first and second electrodes being formed on an upper surface of the semiconductor wafer;

selectively introducing a first impurity into the first and second electrodes;

forming a third electrode corresponding to the first transistor, the third electrode being self-aligned with and electrically isolated from the first electrode, and forming a fourth electrode corresponding to the second transistor, the fourth electrode being self-aligned with and electrically isolated from the second electrode;

selectively introducing a second impurity into the third and fourth electrodes;

forming a first active region of the first transistor and a first active region of the second transistor, whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors; and

forming a second active region of the first transistor and a second active region of the second transistor, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses into the second active regions of the first and second transistors;

wherein the step of forming the first and second electrodes comprises the steps of:

forming a first polysilicon layer on the upper surface of the semiconductor wafer;

forming a hard mask layer on the first polysilicon layer;

selectively patterning the hard mask layer to define predetermined areas of the first polysilicon layer to be etched; and

etching away the predetermined areas of first polysilicon layer;

wherein the step of forming the third and fourth electrodes comprises the steps of:

forming a second polysilicon layer on the upper surface of the semiconductor wafer;

forming a hard mask layer on the second polysilicon layer;

selectively patterning the hard mask layer to define predetermined areas of the second polysilicon layer to be etched; and

etching away the predetermined areas of the second polysilicon layer; and

wherein the step of forming the third and fourth electrodes further comprises rapid thermal annealing the semiconductor wafer for substantially removing residual oxide between the second polysilicon layer and <sup>the</sup> an upper surface of the semiconductor wafer.

8. (Amended) A method of fabricating complementary bipolar transistors on a semiconductor wafer, the method comprising the steps of:

forming a first electrode corresponding to a first transistor, and a second electrode corresponding to a second transistor which is complementary to the first transistor, the first and second electrodes being formed on an upper surface of the semiconductor wafer;

selectively introducing a first impurity into the first and second electrodes;

forming a third electrode corresponding to the first transistor, the third electrode being self-aligned with and electrically isolated from the first electrode, and forming a fourth electrode corresponding to the second transistor, the fourth electrode being self-aligned with and electrically isolated from the second electrode;

selectively introducing a second impurity into the third and fourth electrodes;

forming a first active region of the first transistor and a first active region of the second transistor, whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors; and

forming a second active region of the first transistor and a second active region of the second transistor, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses into the second active regions of the first and second transistors;

wherein the steps of forming the first, second, third and fourth electrodes comprises:

forming a first polysilicon layer on the upper surface of the semiconductor wafer;

forming a hard mask layer on the first polysilicon layer;

selectively patterning the hard mask layer to define predetermined areas of the first polysilicon layer to be etched;

etching away the predetermined areas of the first polysilicon layer to form the first and second electrodes;

forming dielectric spacers on vertical sidewall portions of each of the first and second electrodes;

forming a second polysilicon layer on the upper surface of the semiconductor wafer;

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performing a blanket etch-back of the semiconductor wafer until at least a portion of each of the dielectric spacers on the sidewalls of the first and second electrodes is detected at the upper surface of the semiconductor wafer;

selectively patterning the second polysilicon layer to define predetermined areas of the second polysilicon layer to be etched; and

etching away the predetermined areas of the second polysilicon layer to form the third and fourth electrodes.

11. (Amended) A method of fabricating complementary bipolar transistors on a semiconductor wafer, the method comprising the steps of:

forming a first electrode corresponding to a first transistor, and a second electrode corresponding to a second transistor which is complementary to the first transistor, the first and second electrodes being formed on an upper surface of the semiconductor wafer;

selectively introducing a first impurity into the first and second electrodes;

forming a third electrode corresponding to the first transistor, the third electrode being self-aligned with and electrically isolated from the first electrode, and forming a fourth electrode corresponding to the second transistor, the fourth electrode being self-aligned with and electrically isolated from the second electrode;

selectively introducing a second impurity into the third and fourth electrodes;

forming a first active region of the first transistor and a first active region of the second transistor, whereby at least a portion of the first impurity associated with the first and second electrodes diffuses into the first active regions of the first and second transistors;

forming a second active region of the first transistor and a second active region of the second transistor, whereby at least a portion of the second impurity associated with the third and fourth electrodes diffuses into the second active regions of the first and second transistors;

18 forming a dielectric layer on the semiconductor wafer such that <sup>the</sup> [an] upper surface of the semiconductor wafer is substantially planar;

forming a plurality of contact windows at predetermined areas in the dielectric layer;

depositing a conductive layer on the upper surface of the semiconductor wafer; and

selectively patterning the conductive layer to form a plurality of contacts, the contacts being electrically connected to respective electrodes associated with the complementary bipolar transistors.

13. (Amended) The method of claim 1, further comprising the step of:

performing a controlled rapid thermal anneal on the semiconductor wafer, whereby one or more electrical characteristics of the complementary bipolar transistors are set to a desired value.

[Please add the following new claims:]

--16. (New) A pair of complementary bipolar transistors formed according to the method of claim 1.--

--17. (New) An integrated circuit including at least one pair of complementary bipolar transistors, the at least one pair of complementary bipolar transistors formed according to the method of claim 1.--